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Gas Metal Arc Welding (GMAW), by definition, is an arc welding process which produces the coalescence of metals by heating them with an arc

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between a continuously fed filler metal electrode and the work. The process uses shielding from an externally supplied gas to protect the molten weld pool. The application of GMAW generally requires DC+ ...

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Also, feeding aluminum welding wire during gas-metal-arc-welding (GMAW) presents a challenge because the wire is softer than steel, has a lower column strength, and tends to tangle at the drive roll. To overcome these challenges, operators need to follow the rules of thumb and equipment-selection

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external sources like electric arc, gas flame, resistance heating, and high-energy beam, etc. to melt down the surface of your metal to form the joining.

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